

HABERBERGER INC.



Fabrication Capabilities



A process HVAC pump skid fabricated for a food plant

OVERVIEW

Haberberger Mechanical’s fabrication shop is a modern, 25,000-square-foot, ASME-certified facility. By having full-service capabilities with segregated carbon-steel and stainless-steel welding operations, Haberberger is able to meet any and all fabrication needs for our clients.

The capabilities of the fabrication shop are extensive thanks to the skilled craftsmen of the United Association, who have the latest technology and equipment at their disposal. We employ a full-time American Welding Society (AWS) Certified Weld Inspector to ensure all jobs meet the highest standards. We also have invested in some of the best high-tech equipment currently available for cutting pipe. In addition, our team recently developed proprietary procedures and means for carbon steel and stainless welding, which has significantly increased our output and greatly benefited our customers.

Working in partnership with our customers, we identify the best processes to use for each job and provide the highest levels of quality craftsmanship. Our staff can assist you with selecting the right procedures for your job and providing job-site assessment and measurement. Our welders receive extensive training and work with the full spectrum of materials, including:

- Carbon Steel
- Stainless Steel
- Inconel
- Hastalloy
- Aluminum
- Copper and Brass
- Titanium
- Chrome P-11
- Chrome P-22
- Chrome P-91
- Other Alloys

Haberberger’s fabrication shop includes three bays equipped to perform a variety of welding processes, including:

- Gas Tungsten Arc Welding (GTAW)
- Gas Metal Arc Welding (GMAW)
- Shielded Metal Arc Welding (SMAW)
- Pulsed Gas Metal Arc Welding (GMAW-P)
- Submerged Arc Welding (SAW)
- Orbital Pipe and Tube Welding
- Gas Metal Arc Welding - Spray (GMAW-S)

“Haberberger’s fabrication shop ensured our project was a success by working diligently to meet a very short schedule with several last-minute changes. Their fabrication shop crew and field crew exceeded our expectations and delivered on the three items that are most important to us: cost, schedule and quality. Without their help and commitment, the project would not have been successful.”

*– Steve Winkelhoch,
Project Manager, Covidien*



PHARMACEUTICAL AND FOOD & BEVERAGE

Haberberger offers the unique process piping and piping fabrication needed for many food, beverage and pharmaceutical production facilities. Our company has significant experience in this arena, and it enables us to serve many national industrial and commercial customers.

Haberberger has committed numerous resources to ensure every pharmaceutical and food/beverage project receives personalized attention and an unmatched level of quality. We have devoted 7,500 square feet, including four welding stations and one five-ton overhead crane, for fabricating stainless steel and other non-ferrous materials.

Our proprietary procedures and investments in technology have significantly increased our efficiency for all stainless steel fabrication projects.

Our fabrication capabilities also extend to pipe skid and pipe module fabrication. We have constructed numerous skids and modules of all sizes and configurations for a variety of our pharmaceutical and food/beverage clients. Our fabrication team and facility provide us with the ability to tackle even exceptionally large jobs. This was evident when more than 2,500 feet of interstitial piping was fabricated for a pharmaceutical client.

“Haberberger was our piping subcontractor on the Anheuser-Busch bottle line 36 retrofit. Haberberger excelled at having the pipe fabrication on the jobsite in time, field-measured and built to properly fit Anheuser-Busch’s specifications. This allowed us to complete all of the utilities shutdowns in the timeframe allowed by Anheuser-Busch and was instrumental in the completion of the entire project and the start up of line 36 ahead of schedule.”

*– Steve Mitchler,
Senior Project Manager, S. M. Wilson & Co.*



HEAVY INDUSTRIAL AND HVAC

Over the past 20 years, Haberberger has become a recognized leader in providing exceptional heavy industrial and HVAC piping and fabrication services to clients. Growing demand in these arenas led to the development of our own cutting-edge fabrication facility, and since its inception, we have been successful in helping clients meet their fabrication needs.

Haberberger's 15,000-square-foot carbon steel shop has 10 welding stations, two five-ton overhead cranes, two one-ton jib cranes and the latest computer-aided pipe cutting system available on the market. Our fabrication shop and experienced United Association welders are expertly equipped to handle any heavy industrial or HVAC job.

Haberberger is also well-known for its carbon steel pipe skid and pipe module fabrication work. Our team provides skid and module fabrication support to customers looking to decrease their construction costs. Whether it is a large or small job, Haberberger can support your skid and module requirements.



“Dyno Nobel’s Louisiana, Missouri plant has been using the services of Haberberger Mechanical’s fabrication facility for several years. The facility always does high-quality work, has met or exceeded delivery schedules, and provided this work at competitive prices. We have been very satisfied and will continue to use their facility for future work.”

*– Sam Correnti,
Production Superintendent, Dyno Nobel, Inc.*

OUR APPROACH

Because we recognize the importance of time, each project is planned for minimal interruption at the customer's worksite. Our careful planning and team approach means that we complete each job in the most efficient way possible. This is just one of the reasons why many of our clients continue to ask for our support on new projects. It's also the reason we have accumulated a substantial portfolio of award-winning work.

Our fabrication team is dedicated to producing quality craftsmanship for every client on every project. Fabrication was a key element on the following projects, which were recognized by the Mechanical Contractors Association of Eastern Missouri for Outstanding Mechanical Installations:

- 2008 - Maritz 1355/65 Building New Chilled Water System
- 2008 - AmerenUE Rush Island Unit Air Heater Replacement
- 2008 - Wyndgate Wastewater Treatment Plant
- 2008 - Kirkwood Water Marshall Road Water Pumping Station
- 2006 - Sigma Aldrich Cold Room A&B
- 2006 - AmerenUE Meramec Unit 4 Bottom Ash Conveyor
- 2004 - Washington University School of Medicine Boiler #8
- 2002 - IBM - St. Louis Service Delivery Center Fuel Oil Project
- 2002 - Anheuser-Busch Single Valve Keg Line Project
- 2000 - City of St. Louis - Chain of Rocks Water Treatment Plant
- 2000 - VA Hospital - Emergency Steam Line Replacement (J.C.)
- 1998 - AmerenUE Labadie Unit #3 - Feed Water Heater
- 1998 - Fleming and Company New Pharmaceutical Plant
- 1996 - Washington University School of Medicine Euclid Power Plant-Chilled Water Modifications and Boiler #7 Installation
- 1994 - Saint Louis University Medical Incinerator Building
- 1994 - General Service Administration Building 103 A/C Modifications and Construct Computer Space
- 1994 - McDonnell Douglas Corporation 1,200-Ton Chiller Installation

Since its founding in 1948, Haberberger has provided an unmatched level of service to its clients. We strive to exceed our customers' expectations and ensure that they always get the highest levels of integrity, quality and experience. To learn more or to request a bid, please contact us today.



"We appreciate the fact that Haberberger runs a seamless fabrication operation that delivers quality results in a short amount of time. The wear back bends, pipe supports and fitting welds Haberberger's team fabricated for us are examples of expert craftsmanship – professionally made with great attention to detail."

*– Jack Baggs,
Mechanical Superintendent, Holcim*



▲ Vernon Tool four-axis pipe cutting machine

▼ Cleaning stations for food plant



▲ Cooling tower fabrication



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